# Nanjing CUH Science & Technology Co.,Ltd

Vibratory Feeder Controller Expert Provide The Most Professional Service



Catalog of Vibratory Feeder Controllers

# CUF 創優虎

# Vibratory Feeder Controller Expert Provide The Most Professional Service



University of Science and Technology and some others. We mainly research, develop and produce automatic feeding systems and intelligent production equipments Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



the vibratory feeding world through self-directed innovation and formed a complete product line from entry-level to high-end. CUH has become the leader of vibratory feeder controller by our stable, reliable, efficient and energy saving products. We can provide solutions to all kinds of control, drive and power supply requirements.



GUM is devoted to provide total solutions of vibratory feeding. You can get not only independent components, but a complete intelligent feeding system which has automatic setting, automatic monitoring and automatic adjusting functions.



ISO9001 Quality Management Systems Certificated European CE Certificated



Stable. Reliable. Flexible. Efficient



## www.cuh-controller.com



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#### SDVC11-S

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Oilit	Description
Input Voltage	150	260	V	AC RMS Vaule
Output Voltage	6	260	V	Less than Input Voltage
Output Current	0	4	А	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
	60/	60/120		Mains Frequency is 60Hz
Output Waveform	Tanger	Tangent Sine		
Soft Startup Time	0	.2		
Response Time of Voltage Adjustment	0	0.02	s	
Voltage Adjustment Accuracy	0	3	V	△Vin = 10%
Work Space Temperature	0	40	°C	No condensation
Work Space Humidity	10	85	%	

#### Model

SDVC11-S:4A

#### Features

Automatic Voltage Regulation: Eliminate feed speed variation caused by mains voltage fluctuation.

Soft Startup: In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Linear Voltage Control: Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect

Overcurrent Protection: If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:140\*58\*60(L\*W\*H, mm) Weight:200g (without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

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#### SDVC11-M

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		l lm:4	Description
item	MIN	MAX	Unit	Description
Input Voltage	150	260	٧	AC RMS Vaule
Output Voltage	6	260	٧	Less than Input Voltage
Output Current	0	6	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Sulput Foquency	60/120		Hz	Mains Frequency is 60Hz
Output Waveform	Tanger	Tangent Sine		
Soft Startup Time	0	.2	s	
Response Time of Voltage Adjustment	0	0.02	s	
Voltage Adjustment Accuracy	0	3	V	△Vin = 10%
Work Space Temperature	0	40	°C	No condensation
Work Space Humidity	10	85	%	

#### Model

SDVC11-M:6A

#### **Features**

**Automatic Voltage Regulation:** Eliminate feed speed variation caused by mains voltage fluctuation.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Linear Voltage Control:** Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:200\*53\*118(L\*W\*H, mm) Weight:430g (without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- •Output Power Cable(1.5m)

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#### SDVC13

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Item Ran		Unit	Description
item	MIN	MAX	Oill	Description
Input Voltage	150	260	>	AC RMS Vaule
Output Voltage	6	260	>	Less than Input Voltage
Output Current	0	5	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
	60/	60/120		Mains Frequency is 60Hz
Output Waveform	Tanger	Tangent Sine		
Soft Startup Time	0	.2	s	
Response Time of Voltage Adjustment	0	0.02	s	
Voltage Adjustment Accuracy	0	3	>	△Vin = 10%
Work Space Temperature	0	40	°	No condensation
Work Space Humidity	10	85	%	

#### Model

SDVC13:5A

#### **Features**

Automatic Voltage Regulation: Eliminate feed speed variation caused by mains voltage fluctuation .

Soft Startup: In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Linear Voltage Control: Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect

Overcurrent Protection: If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*53\*68(L\*W\*H, mm) Weight:260g (without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

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#### SDVC14

Variable Voltage Digital Control Model for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	150	260	V	AC RMS Vaule
Output Voltage	6	260	٧	Less than Input Voltage
Output Current	0	4	А	
Output Frequency	50/100		Hz	Mains Frequency is 50Hz
	60/120		Hz	Mains Frequency is 60Hz
Output Waveform	Tanger	Tangent Sine		
Soft Startup Time	0	.2	s	
Response Time of Voltage Adjustment	0	0.02	s	
Voltage Adjustment Accuracy	0	3	V	△Vin = 10%
Work Space Temperature	0	40	°C	No condensation
Work Space Humidity	10	85	%	

#### Model

SDVC14: 4A

#### **Features**

**Automatic Voltage Regulation:** Eliminate feed speed variation caused by mains voltage fluctuation .

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Linear Voltage Control:** Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:102\*63\*27(L\*W\*H, mm) Weight:92g (without accessory)



#### SDVC20-S

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Oiii	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	>	Less than Input Voltage
Output Current	0	5	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Output Frequency	60/	120	Hz	Mains Frequency is 60Hz
Output Power	0	1100	VA	
Output Waveform	Tange	nt Sine		
Voltage Adjustment Accuracy	1	l	٧	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	11	13	>	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	4	1	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method	Standard TTL Electric Level			Switching Signal
	/			4 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC20-S:5A

#### **Features**

Automatic Voltage Regulation: Eliminate feed speed variation caused by mains voltage fluctuation.

Soft Startup: In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Preset Speeds: 4 preset feed speeds can be stored and output by external short-circuit signal.

Remote ON/OFF Control: The controller has 2 groups of ON/OFF control pins. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:111\*76\*48.5(L\*W\*H, mm) Weight:285g (without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- •Output Power Cable(1.5m)
- •DB315 Signal Control Interface

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)

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#### SDVC20-L

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

ltem	Range		Unit	Description
item	MIN	MAX	Ullit	Description
Input Voltage	85	440	V	AC RMS Vaule
Output Voltage	0	440	V	Less than Input Voltage
Output Current	0	10	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Output Frequency	60/	120	Hz	Mains Frequency is 60Hz
Output Power	0	2200	VA	
Output Waveform	Tange	nt Sine		
Voltage Adjustment Accuracy	1	I	٧	
ON/OFF Delay	0	20	S	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	٧	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	4	ļ	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method	Standard TTL Electric Level			Switching Signal
	/			4 Buttons + LED Screen
Work Space Temperature	-10	60	ç	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC20-L:10A

#### **Features**

**Automatic Voltage Regulation:** Eliminate feed speed variation caused by mains voltage fluctuation.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Preset Speeds:** 4 preset feed speeds can be stored and output by external short-circuit signal.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control pins. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**DC Control Output:** The controller can output low voltage DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:180\*106\*58(L\*W\*H, mm)
Weight:960g (without accessory)

#### Standard Accessories



•DB315 Signal Control Interface

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)

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#### SDVC20-XL

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	85	440	V	AC RMS Vaule
Output Voltage	0	440	V	Less than Input Voltage
Output Current	0	16	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Output Frequency	60/	120	Hz	Mains Frequency is 60Hz
Output Power	0	6080	VA	
Output Waveform	Tange	nt Sine		
Voltage Adjustment Accuracy	1		V	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	4	1	digit	LED Digital Tube
	1-5		V	Remote Speed Control Voltage
Control Method	Standard TTL Electric Level			Switching Signal
	1			4 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC20-XL:16A

#### Features

Automatic Voltage Regulation: Eliminate feed speed variation caused by mains voltage fluctuation.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Remote ON/OFF Control: The controller has a ON/OFF control connector. Switch sensor or PLC can be connected to it to turn on/off the controller.

DC Control Output: The controller can output low voltage DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

 $\begin{picture}(60,0) \put(0,0){\line(0,0){100}} \put(0,0){\line(0,0){100$ controller gets too high, the controller will stop its output to protect

Overcurrent Protection: If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:210\*190\*100(L\*W\*H, mm) Weight:2300g(without accessory)



#### SDVC21

Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Onit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than Input Voltage
Output Current	0	6	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Output Frequency	60	/120	Hz	Mains Frequency is 60Hz
Output Power	0	1320	VA	
Output Waveform	Tange	nt Sine		
Voltage Adjustment Accuracy	1	I	V	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	1-5		Remote Speed Control Voltage
Control Method		ard TTL c Level		Switching Signal
	1			6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC21:6A

#### **Features**

**Automatic Voltage Regulation:** Eliminate feed speed variation caused by mains voltage fluctuation.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Preset Speeds:** 4 preset feed speeds can be stored and output by external short-circuit signal.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent
Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**DC Control Output:** The controller can output low voltage DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*55\*100(L\*W\*H, mm)
Weight:550g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- •Output Power Cable(1.5m)

#### **Optional Accessorie**



Intelligent Photoelectric Sensor(1.2m)

#### Vibratory Feeder Controller Expert

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#### SDVC22-S Variable Voltage Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Onit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than Input Voltage
Output Current	0	5	Α	
Output Frequency	50/	100	Hz	Mains Frequency is 50Hz
Output Frequency	60	/120	Hz	Mains Frequency is 60Hz
Output Power	0	1100	VA	
Output Waveform	Tange	nt Sine		
Voltage Adjustment Accuracy	1	I	V	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	8	3	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method		ard TTL c Level		Switching Signal
	/			8 Buttons + 2LED Screens
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC22-S:5A

#### **Features**

Automatic Voltage Regulation: Eliminate feed speed variation caused by mains voltage fluctuation.

Soft Startup: In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Preset Speeds: 4 preset feed speeds can be stored and output by external short-circuit signal.

Remote ON/OFF Control: Each side of the controller has 2 groups of ON/OFF control pins. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:130\*106\*57.5(L\*W\*H, mm) Weight:500g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)\*2
- •DB315 Signal Control Interface\*2

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)

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### SDVC30 Variable Frequency Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than 150% of Input Voltage
Output Current	0	1.5	Α	
Output Frequency	40	400	Hz	
Output Power	0	330	VA	
Output Waveform	Si	ne		
Voltage Adjustment Accuracy	1	I	V	
Frequency Adjustment Accuracy	0	.1	Hz	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	W	
Display Method	5	5	digit	LED Digital Tube
	1-5		V	Remote Speed Control Voltage
Control Method		ard TTL c Level		Switching Signal
	/			6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011-condensuig

#### Model

SDVC30:1.5A

#### **Features**

**Frequency Adjustment:** Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Automatic Voltage Regulation:** Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Remote ON/OFF Control: The controller has one ON/OFF control connector. Switch sensor or PLC can be connected to it to turn on/off the controller.

**Control Panel Lock:** Lock all buttons on the control panel by pressing the ON/OFF button and hold for 2 seconds to prevent misoperation.

**Max Adjustable Output Voltage:** Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*55\*100(L\*W\*H, mm)
Net Weight:600g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- •Output Power Cable(1.5m)

#### Vibratory Feeder Controller Expert



#### SDVC31-S, SDVC31-M

Variable Frequency Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than 150% of Input Voltage
Output Current	0	1.5	Α	SDVC31-S
Cutput Curront	0	3.0	Α	SDVC31-M
Output Frequency	40	400	Hz	
Output Power	0	330	VA	SDVC31-S
Output Fower	0	660	VA	SDVC31-M
Output Waveform	Si	ne		
Voltage Adjustment Accuracy	1	l	V	
Frequency Adjustment Accuracy	0	.1	Hz	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	·5	V	Remote Speed Control Voltage
Control Method		ard TTL c Level		Switching Signal
	,	1		6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011 condensing

#### Model

SDVC31-S:1.5A SDVC31-M:3.0A

#### **Features**

**Frequency Adjustment:** Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Automatic Voltage Regulation:** Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent
Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

**Control Panel Lock:** Lock all buttons on the control panel by pressing the ON/OFF button and hold for 2 seconds to prevent misoperation.

**Max Adjustable Output Voltage:** Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*53.6\*94.5(L\*W\*H, mm)
Weight:SDVC31-S:560g(without accessory)
SDVC31-M:610g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)

#### Vibratory Feeder Controller Expert

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#### SDVC31-L、SDVC31-XL

Variable Frequency Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Range		Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than 150% of Input Voltage
Output Current	0	4.5	Α	SDVC31-L
	0	6.0	Α	SDVC31-XL
Output Frequency	40	400	Hz	
Output Power	0	990	VA	SDVC31-L
Output Fower	0	1320	VA	SDVC31-XL
Output Waveform	Si	ne		
Voltage Adjustment Accuracy	1	I	V	
Frequency Adjustment Accuracy	0	.1	Hz	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method	Standa Electri	ard TTL c Level		Switching Signal
	/			6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011-condensing

#### Vibratory Feeder Controller Expert

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#### Model

SDVC31-L:4.5A SDVC31-XL:6.0A

#### Features

Frequency Adjustment: Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic Voltage Regulation: Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

Soft Startup: In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

Remote ON/OFF Control: The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

Control Panel Lock: Lock all buttons on the control panel by pressing the ON/OFF button and hold for 2 seconds to prevent misoperation.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect

Overcurrent Protection: If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

Short-Circuit Protection: If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*147.8\*94.5(L\*W\*H, mm) Weight:SDVC31-L:1675g(without accessory) SDVC31-XL:1720g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)



#### SDVC31-U, SDVC31-XU

Variable Frequency Digital Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Ra	nge	I I m i A	Description
item	MIN	MAX	Unit	Description
InputVoltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than 150% of Input Voltage
Output Current	0	10	Α	SDVC31-U
	0	20	Α	SDVC31-XU
Output Frequency	40 400 H		Hz	
Output Dawar	0	2200	VA	SDVC31-U
Output Power	0	4400	VA	SDVC31-XU
Output Waveform	Si	ne		
Voltage Adjustment Accuracy	1	I	V	
Frequency Adjustment Accuracy	0	.1	Hz	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method	Standa Electri	ard TTL c Level		Switching Signal
	,	1		6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011-condensing

#### Model

SDVC31-U:10A SDVC31-XU:20A

#### **Features**

**Frequency Adjustment:** Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Automatic Voltage Regulation:** Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

**Control Panel Lock:** Lock all buttons on the control panel by pressing the ON/OFF button and hold for 2 seconds to prevent misoperation.

**Max Adjustable Output Voltage:** Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*242\*94.5(L\*W\*H, mm) Weight:SDVC31-U:2140g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

#### **Optional Accessorie**



Intelligent Photoelectric Sensor(1.2m)

#### Vibratory Feeder Controller Expert

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#### SDVC34-M

Variable Frequency Intelligent Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Ra	nge	11-:4	Description						
item	MIN	MAX	Unit	Description						
Input Voltage	85	260	V	AC RMS Vaule						
Output Voltage	0	260	V	Less than 150% of Input Voltage						
Output Current	0	3	Α	SDVC34-M SDVC34-MR SDVC34-MJ SDVC34-MRJ						
Output Frequency	40 400 H		Hz							
Output Power	0 660 V		VA	SDVC34-M SDVC34-MR SDVC34-MJ SDVC34-MR						
Output Waveform	Sine									
Voltage Adjustment Accuracy	1	l	V							
Frequency Adjustment Accuracy	0.1		Hz							
ON/OFF Delay	0	20	s							
ON/OFF Delay Accuracy	0.	.1	s							
Soft Startup Time	0	10	s							
DC Control Output Voltage	22	26	V	DC Output associated with						
DC Control Output Current	0	200	mA	ON/OFF Control						
Standby Power Consumption	1.5	3	W							
Display Method	5	5	digit	LED Digital Tube						
	1-	·5	V	Remote Speed Control Voltage						
Control Method		ard TTL c Level		Switching Signal						
	,	'		6 Buttons + LED Screen						
Work Space Temperature	-10	60	°C	Non-condensing						
Work Space Humidity	10	85	%	14011 condensing						

#### Vibratory Feeder Controller Expert

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#### Model

SDVC34-M: 3.0A SDVC34-MR: 3.0A(RS485) SDVC34-MJ: 3.0A(Count) SDVC34-MRJ: 3.0A(RS485 & Count)

#### **Features**

Auto FM: Automatic output frequency modulation in real time to ensure the vibratory feeder will always work at its best vibration frequency.

Auto Constant Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the feed material in the vibratory

Auto Frequency Measuring: Automatically measure and output the best vibration frequency of the vibratory feeder.

Automatic Voltage Regulation: Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

Sync Output Waveforms: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote ON/OFF Control: The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both NPN and PNP type

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage/feed speed from 0 to the preset value when startup.

Preset Speeds: 4 preset feed speeds can be stored and output by external short-circuit signal.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V/4-20mA DC signal.

24V DC Control Output: The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

RS485 Communication: All parameters of the controller can be adjusted via RS485 communication ports (for SDVC34-MJ &SDVC34-MRJ)

**Counting:** Count number of the feed material. The controller will slow down or stop feeding when count up to preset value. (for SDVC34-MR & SDVC34-MRJ)

#### **Dimensions & Weight**

Dimensions:190\*56\*94.5(L\*W\*H, mm) Weight:SDVC34-M:560g(without accessory)

#### Standard Accessories



•Input Power Cable(1.5m)

Output Power Cable(1.5m)

#### **Vibration Sensor**



Standard Accessory

Vibration Sensor(16G, 1.2m)

**Optional Accessories** 

•Vibration Sensor(35G, 1.2m) Vibration Sensor(50G, 1.2m)

Vibration Sensor(70G, 1.2m)



#### SDVC34-XL

Variable Frequency Intelligent Controller for Vibratory Feeder



#### **Technical Specifications**

Item	Ra	nge	11-:4	Description
item	MIN	MAX	Unit	Description
InputVoltage	85	260	V	AC RMS Vaule
Output Voltage	0	260	V	Less than 150% of Input Voltage
Output Current	0	6	Α	SDVC34-XL SDVC34-XLR SDVC34-XLJ SDVC34-XLR J
Output Frequency	40 400 H		Hz	
Output Power	1020		VA	SDVC34-XL SDVC34-XLR SDVC34-XLJ SDVC34-XLR J
Output Waveform	Sine			
Voltage Adjustment Accuracy	1		V	
Frequency Adjustment Accuracy	0.1		Hz	
ON/OFF Delay	0 20		s	
ON/OFF Delay Accuracy	0.	.1	s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	W	
Display Method	5	5	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method	Standa Electri	ard TTL c Level		Switching Signal
	,	'		6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011-condensing

#### Vibratory Feeder Controller Expert

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#### Model

SDVC34-XL: 6.0A SDVC34-XLR: 6.0A(RS485) SDVC34-XLJ: 6.0A(Count) SDVC34-XLRJ: 6.0A(RS485 & Count)

#### **Features**

Auto FM: Automatic output frequency modulation in real time to ensure the vibratory feeder will always work at its best vibration frequency.

Auto Constant Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the feed material in the vibratory

Auto Frequency Measuring: Automatically measure and output the best vibration frequency of the vibratory feeder.

Automatic Voltage Regulation: Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

Sync Output Waveforms: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote ON/OFF Control: The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both NPN and PNP type

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage/feed speed from 0 to the preset value when startup.

Preset Speeds: 4 preset feed speeds can be stored and output by external short-circuit signal.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V/4-20mA DC signal.

24V DC Control Output: The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

RS485 Communication: All parameters of the controller can be adjusted via RS485 communication ports (for SDVC34-MJ &SDVC34-MRJ)

**Counting:** Count number of the feed material. The controller will slow down or stop feeding when count up to preset value. (for SDVC34-MR & SDVC34-MRJ)

#### **Dimensions & Weight**

Dimensions:190\*147.8\*94.5(L\*W\*H, mm) Weight:SDVC34-XL:1930g(without accessory)

#### Standard Accessories



•Input Power Cable(1.5m)

Output Power Cable(1.5m)

#### **Vibration Sensor**



Standard Accessory

Vibration Sensor(16G, 1.2m)

**Optional Accessories** 

•Vibration Sensor(35G, 1.2m) Vibration Sensor(50G, 1.2m)

Vibration Sensor(70G, 1.2m)



#### SDVC40

Variable Frequency Digital Controller for Piezo Vibratory Feeder



#### **Technical Specifications**

Item	Ra	nge	Unit	Description
item	MIN	MAX	Unit	Description
Input Voltage	85	260	V	AC RMS Vaule
Output Voltage	0	220	V	Less than Input Voltage
Output Current	0	200	mA	
Output Frequency	40	400	Hz	
Output Power	0 44 \		VA	
Output Waveform	Si	ne		
Voltage Adjustment Accuracy	1	I	V	
Frequency Adjustment Accuracy	0.1		Hz	
ON/OFF Delay	0 20		s	
ON/OFF Delay Accuracy	0.1		s	
Soft Startup Time	0	10	S	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	5	V	Remote Speed Control Voltage
Control Method		Standard TTL Electric Level		Switching Signal
	,	1		6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	Non-condensing

#### Model

SDVC40: 200mA

#### **Features**

**Frequency Adjustment:** Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Automatic Voltage Regulation:** Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V/4-20mA DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*53.6\*94.5(L\*W\*H, mm) Weight:695g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

#### **Optional Accessorie**



•Intelligent Photoelectric Sensor(1.2m)

#### Vibratory Feeder Controller Expert

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#### SDVC41

Variable Frequency Intelligent Controller for Piezo Vibratory Feeder



#### **Technical Specifications**

		nge							
Item	MIN	MAX	Unit	Description					
	IVIIIN								
Input Voltage	85	260	V	AC RMS Vaule					
Output Voltage	0	220	V	Less than 150% of Input Voltage					
Output Current	0	150	mA						
Output Frequency	40 400 H		Hz						
Output Power	0	33	VA						
Output Waveform	Si	ne							
Voltage Adjustment Accuracy	1	l	V						
Frequency Adjustment Accuracy	0.1		Hz						
ON/OFF Delay	0	20	s						
ON/OFF Delay Accuracy	0.1		s						
Soft Startup Time	0	10	s						
DC Control Output Voltage	22	26	V	DC Output associated with					
DC Control Output Current	0	200	mA	ON/OFF Control					
Standby Power Consumption	1.5	3	W						
Display Method	5	5	digit	LED Digital Tube					
	1-	1-5		Remote Speed Control Voltage					
Control Method		ard TTL c Level		Switching Signal					
	,	'		6 Buttons + LED Screen					
Work Space Temperature	-10	60	°C	Non-condensing					
Work Space Humidity	10	85	%	14011-condensing					

#### Vibratory Feeder Controller Expert

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#### Model

SDVC41-M: 150mA SDVC41-MR(RS485): 150mA

SDVC41-MJ(Count): 150mA

SDVC41-MRJ(RS485 & Count): 150mA

#### **Features**

**Auto FM:** Automatic output frequency modulation in real time to ensure the vibratory feeder will always work at its best vibration frequency.

**Auto Constant Speed Control:** Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the feed material in the vibratory feeder.

**Auto Frequency Measuring:** Automatically measure and output the best vibration frequency of the vibratory feeder.

**Automatic Voltage Regulation:** Eliminate both feed speed variation caused by mains voltage fluctuation and beat effect caused by industrial AC frequency.

**Sync Output Waveforms:** Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

**Automatic Switch Sensor Type Recognition:** The controller can recognize and adapt to both NPN and PNP type switch sensors.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage/feed speed from 0 to the preset value when startup.

**Preset Speeds:** 4 preset feed speeds can be stored and output by external short-circuit signal.

**Max Adjustable Output Voltage:** Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Remote Speed Control:** Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V/4-20mA DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices.

**RS485 Communication:** All parameters of the controller can be adjusted via RS485 communication ports (for SDVC41-MJ &SDVC41-MRJ)

**Counting:** Count number of the feed material. The controller will slow down or stop feeding when count up to preset value. (for SDVC41-MR & SDVC41-MRJ)

#### **Dimensions & Weight**

Dimensions:190\*56\*94.5(L\*W\*H, mm)
Weight:SDVC41-M:600g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- •Output Power Cable(1.5m)

#### **Vibration Sensor**



Standard Accessory

Vibration Sensor(16G, 1.2m)

**Optional Accessories** 

Vibration Sensor(35G, 1.2m)Vibration Sensor(50G, 1.2m)

•Vibration Sensor(70G, 1.2m)



#### SDVC50

Variable Frequency Digital Controller for Vibratory Feeder (Low Voltage DC Input)



#### Technical Specifications

Item	Ra	nge	Unit	Description
item	MIN	MAX	Unit	Description
InputVoltage	12	36	V	Low-Voltage DC
Output Voltage	0	36	V	Less than 150% of Input Voltage
Output Current	0	5	Α	
Output Frequency	40	400	Hz	
Output Power	0 180 V		VA	
Output Waveform	Sine			
Voltage Adjustment Accuracy	1	I	V	
Frequency Adjustment Accuracy	0.1		Hz	
ON/OFF Delay	0	20	s	
ON/OFF Delay Accuracy	0.1		s	
Soft Startup Time	0	10	s	
DC Control Output Voltage	22	26	V	DC Output associated with
DC Control Output Current	0	200	mA	ON/OFF Control
Standby Power Consumption	1.5	3	w	
Display Method	5	5	digit	LED Digital Tube
	1-	.5	V	Remote Speed Control Voltage
Control Method		ard TTL c Level		Switching Signal
	,	1		6 Buttons + LED Screen
Work Space Temperature	-10	60	°C	Non-condensing
Work Space Humidity	10	85	%	14011-condensing

#### Model

SDVC50: 5A

#### **Features**

**Frequency Adjustment:** Users can adjust output frequency of the controller to best vibration frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic Voltage Regulation: Eliminate feed speed variation caused by input voltage fluctuation.

**Soft Startup:** In order to avoid sudden shock to the feed material and vibratory feeder, the controller can gently increase output voltage from 0 to the preset value when startup.

**Remote ON/OFF Control:** The controller has 2 groups of ON/OFF control ports. Switch sensor or PLC can be connected to them to turn on/off the controller.

Photoelectric ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

**24V DC Control Output:** The controller can output 24V DC power associated with logical relation setting of the ON/OFF Control to drive a solenoid, an electrical relay or other external devices

**Control Panel Lock:** Lock all buttons on the control panel by pressing the ON/OFF button and hold for 2 seconds to prevent misoperation.

**Max Adjustable Output Voltage:** Max Adjustable Output Voltage can be preset to protect the vibratory feeder from damage caused by high voltage.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value by misoperation, the controller will stop its output to protect the controller and vibratory feeder.

**Short-Circuit Protection:** If output of the controller is short-circuited, the fuse inside the controller will be blown to protect the controller and vibratory feeder from further damage.

#### **Dimensions & Weight**

Dimensions:190\*53.6\*94.5(L\*W\*H, mm)
Weight:560g(without accessory)

#### Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

#### **Optional Accessorie**



Intelligent Photoelectric Sensor(1.2m)

#### Vibratory Feeder Controller Expert



# Function Table

		SDVC11-S	SDVC11-M	SDVC13	SDVC14	SDVC20-S	SDVC20-L	SDVC20-XL	SDVC21	SDVC22-S	SDVC30	SDVC31 Series	SDVC34 Series	SDVC40	SDVC41	SDVC50
-	LED Digital Display					7	7	7	1	7	~	7	7	1	1	7
2	380/220/110 AC Input						7	7								
6	220/110 AC Input					7			7	7	1	7	7	1	7	
4	220 AC Input	5	7	7	7											
2	Low Voltage DC Input															14.
9	Output Voltage Adjustment	5	7	7	7	7	7	7	7	7	7	7	4	7	7	
7	Output Frequency Adjustment	T									~	7	7	7	7	
8	Auto Voltage/Frequency Adjustment	T											7		7	
6	Auto Voltage Regulation	5	7	7	7	4	7	1	1	7	7	7	4	7	7	
10	Auto Constant Speed Control				10.	10				1	10	0	7		7	
11	Soft Startup	5	7	7	7	7	7	7	1	7	7	7	7	7	7	-
12	Sync Output Waveforms	+											7		7	
13	Preset Speeds	H				7	>		7	7			1		7	
14	Photoelectric Sensor ON/OFF Control	H				+	7	*	5	7		-		*		
15	Switch Signal ON/OFF Control	t				,	,	7	7	7	7	7	7	7	7	
16	2-Way Switch Signal ON/OFF Control	+				~	7	_	1	-		,		1	1	1
17 1	Remote Speed Control	H			_	7	7	7	7	7		7	7	7	8	7
18 1	DC Control Output	H				4	7	20	-	7		7	,	,	7	
19 20	Counting RS485 Communication	+			_	_			_			_	0	-	0 0	-
0 21	Max Adjustable Output Voltage	+				>	7	7	7	7	7	7	~	7	~	
22	Control Panel Lock	H							7		-	7	7	7	7	
23	Overheat Protection	>	7	7	7	7	7	7	7	7	7	7	7	7	7	
24	Overcurrent Protection	7	7	7	7	7	7	7	7	7	7	*	7	3	7	
52	Short-Circuit Protection	>	7	7	7	7	>	7	7	7	7	7	7	>	7	
26	Controller Reset	L				7	2	3	7	3	7	7	7	7	7	1

Note: O represents optional function

# Vibratory Feeder Controller Expert



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University of Science and Technology and some others. We mainly research, develop and produce automatic feeding systems and intelligent production equipments. Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



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